

Cadmium Alternatives High Strength Steel JTP

March 2005

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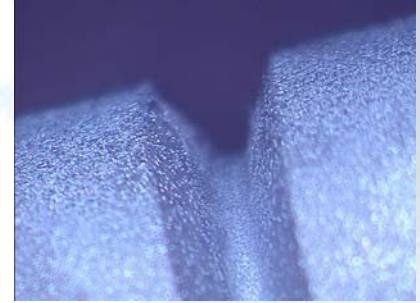
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Report Documentation Page				Form Approved OMB No. 0704-0188	
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1. REPORT DATE MAR 2005		2. REPORT TYPE		3. DATES COVERED 00-00-2005 to 00-00-2005	
4. TITLE AND SUBTITLE Cadmium Alternatives High Strength Steel JTP				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S)				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Naval Air Systems Command,47123 Buse Road,Patuxent River,MD,20670				8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)				10. SPONSOR/MONITOR'S ACRONYM(S)	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S)	
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release; distribution unlimited					
13. SUPPLEMENTARY NOTES 25th Replacement of Hard Chrome and Cadmium Plating Program Review Meeting, March 15-17, 2005, Greensboro, NC. Sponsored by SERDP/ESTCP.					
14. ABSTRACT					
15. SUBJECT TERMS					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT Same as Report (SAR)	18. NUMBER OF PAGES 10	19a. NAME OF RESPONSIBLE PERSON
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified			

Cadmium Alternatives HSS JTP



Objective:

Demonstrate and validate the performance of cadmium alternatives on high-strength steel components on DoD platforms

- Write JTP for High-Strength Steel Components – *complete*
- Write JTP Execution Plan – *complete*
- Execute the JTP – *in progress*

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Demonstration Locations:

- JTP coordinated and assembled by Boeing Phantom Works, funded by the AF and Navy/ESTCP
- Execution Plan coordinated and assembled by CTC Johnstown, funded by the AF and Navy/ESTCP
- Numerous DoD/contractor sites involved with coating and testing

◆ NAVAIR

◆ Hill AFB

◆ ARL

◆ Alumiplate

◆ CTC

◆ Finishing Services, Inc.

◆ Boeing

◆ Marshall Labs

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Alternative Coatings Selected by JCAT:

➤ Primary

- ◆ LHE Cadmium (control)
- ◆ Zinc-Nickel, acid
- ◆ Tin-Zinc
- ◆ IVD Aluminum (control)
- ◆ Aluminum-Manganese
- ◆ Electroplated Aluminum
- ◆ Sputtered Aluminum

➤ Repair

- ◆ brush LHE Cadmium (control)
- ◆ brush Zinc-Nickel, alkaline
- ◆ brush Sermetel 249/273
- ◆ brush Tin-Zinc

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Demonstration Tests Selected by JCAT:

➤ Phase I

- ◆ Hydrogen Embrittlement
- ◆ Hydrogen Re-Embrittlement (NRB immersion, exposed C-ring (Army))
- ◆ Bend Adhesion (Q/A)

➤ Phase II

- ◆ Appearance
- ◆ Throwing Power
- ◆ Composition Uniformity
- ◆ Strippability
- ◆ Galvanic Potential
- ◆ Bend Adhesion
- ◆ Paint Adhesion
- ◆ Unscribed Neutral Salt Spray
- ◆ Scribed Neutral Salt Spray
- ◆ Galvanic Corrosion Resistance
- ◆ Fluid Corrosion Resistance
- ◆ Scribed w/primer/topcoat NSS
- ◆ SO2 Salt Spray (Navy)
- ◆ Run-on/Break-away Torque
- ◆ Torque-Tension
- ◆ Reparability (appearance, adhesion, corrosion)
- ◆ Hydrogen Embrittlement (Q/A)

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Demonstration Tests Selected by JCAT:

➤ Phase III

- ◆ Rotating Beam Fatigue Smooth Bar (primary and repair coatings)
- ◆ Rotating Beam Fatigue Notched Bar (primary coatings only)
- ◆ Bend Adhesion (Q/A)
- ◆ Hydrogen Embrittlement (Q/A)

➤ Navy Added Tests

- ◆ Corrosion Fatigue
- ◆ Stress Corrosion Cracking
- ◆ Run-on/Break-away Torque – additional corrosion step
- ◆ Rotating Beam Fatigue – may require 2nd geometry at additional axial fatigues

➤ Air Force Added Test

- ◆ Torque Tension – adjusted acceptance criterion

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Schedule/Milestones

- AF first draft *completed 12/02*
- Joint Community working meeting/JTP kick off at Hill AFB *completed 03/03*
- Multi-service JTP draft *completed 4/03*
- Service input *completed 7/03*
- JTP Execution Plan *completed 2/04*
- Contracts delays continue for over 12 months
- Contract signed for Phase II & III work *completed 12/05*
- NAVAIR executing Phase I tests *in progress*
- SOWs submitted for Phase II & III work *in progress*

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Schedule/Milestones

- Execution of JTP expected to continue through FY07
 - ◆ Phase I Test Report *planned spring 2005*
 - ◆ Phase II Test Report *planned late CY 2006*
 - ◆ Final Test Report *planned mid CY 2007*

- Field demonstrations
 - ◆ Deploy coatings on non-flight critical components *spring 2006 thru 2008*
 - ◆ Deploy coatings on flight critical components *spring 2007 thru 2008*
 - ◆ Interim field test report *planned spring 2007*
 - ◆ Final field test report *planned spring 2008*

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Phase I Test Results

Hydrogen Embrittlement, ASTM F 519 Sustained Load
Test in Air, Type 1a.1 Notched Round Bars

Coating	Replicate	FRACTURE STRENGTH (%)	TIME TO FAILURE (HRS)	PASS/FAIL
LHE Cd	1	89.5%	202	pass
	2	92.1%	203	pass
	3	93.7%	203	pass
	4	91.9%	203	pass
IVD Al	1	92.9%	203	pass
	2	94.6%	203	pass
	3	94.2%	203	pass
	4	97.4%	204	pass
Alumiplate	1	91.6%	203	pass
	2	95.2%	203	pass
	3	96.0%	204	pass
	4	98.2%	204	pass

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Questions?